

Section: 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : HSCV19085A

Other means of identification : Not applicable.

Recommended use : HYDROGEN SULFIDE SCAVENGER

Restrictions on use : Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.

Company : ChampionX LLC
11177 S. Stadium Drive
Sugar Land, Texas 77478
USA
TEL: (281) 632-6500

Emergency telephone number : (800) 424-9300 (24 Hours) CHEMTREC

Issuing date : 03/15/2021

Section: 2. HAZARDS IDENTIFICATION**GHS Classification**

Flammable liquids : Category 4

Acute toxicity (Oral) : Category 4

Skin corrosion : Category 1C

Serious eye damage : Category 1

Skin sensitization : Category 1

Specific target organ toxicity - repeated exposure (Oral) : Category 2

GHS Label element

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : Combustible liquid
Harmful if swallowed.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
May cause damage to organs through prolonged or repeated exposure if swallowed.

Precautionary Statements : **Prevention:**
Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not breathe dust/fume/gas/mist/vapours/spray. Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:

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IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.

Storage:

Store in a well-ventilated place.

Disposal:

Dispose of contents/ container to an approved waste disposal plant.

Other hazards : None known.

Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS

Pure substance/mixture : Mixture

Chemical Name	CAS-No.	Concentration: (%)
Substituted alkylamine	Proprietary	30 - 60
Quaternary ammonium compound 1	Proprietary	1 - 5

Section: 4. FIRST AID MEASURES

In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

In case of skin contact : Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.

If swallowed : Rinse mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.

If inhaled : Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.

Protection of first-aiders : In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use personal protective equipment as required.

Notes to physician : Treat symptomatically.

Most important symptoms and effects, both acute and delayed : See Section 11 for more detailed information on health effects and symptoms.

Section: 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Foam
Carbon dioxide

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Dry powder
Other extinguishing agent suitable for Class B fires
For large fires, use water spray or fog, thoroughly drenching the burning material.

Unsuitable extinguishing media : None known.

Specific hazards during firefighting : Fire Hazard
Keep away from heat and sources of ignition.
Flash back possible over considerable distance.

Hazardous combustion products : Carbon oxides nitrogen oxides (NOx) Hydrogen chloride

Special protective equipment for firefighters : Use personal protective equipment.

Specific extinguishing methods : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

Section: 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Ensure adequate ventilation. Remove all sources of ignition. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Do not allow contact with soil, surface or ground water.

Methods and materials for containment and cleaning up : Eliminate all ignition sources if safe to do so. Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Flush away traces with water.

Section: 7. HANDLING AND STORAGE

Advice on safe handling : Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Do not ingest. Keep away from fire, sparks and heated surfaces. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Wash hands thoroughly after handling. Use only with adequate ventilation.

Conditions for safe storage : Keep away from heat and sources of ignition. Keep away from oxidizing agents. Keep out of reach of children. Keep container tightly closed. Store in suitable labelled containers.

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- Suitable material : The following compatibility data is suggested based on similar product data and/or industry experience: Buna-N, Nitrile, CPVC (rigid), Hastelloy C-276, Kalrez, HDPE (high density polyethylene), MDPE (medium density polyethylene), Polypropylene, PTFE, PVC, Plexiglass, Polyethylene, Polyvinylidene difluoride, Stainless Steel 304, Stainless Steel 316L, Compatibility with Plastic Materials can vary; we therefore recommend that compatibility is tested prior to use.
- Unsuitable material : The following compatibility data is suggested based on similar product data and/or industry experience: Aluminum, Carbon Steel C1018, Ethylene propylene, EPDM, Mild steel, Fluoroelastomer, Natural rubber, Neoprene, Nylon, Viton

Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

- Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

Personal protective equipment

- Eye protection : Safety goggles
Face-shield
- Hand protection : Wear impervious chemical-resistant gloves when handling this product. The following glove types are recommended based on our review of glove manufacturer information and/or other available sources.
butyl-rubber
Other glove types may be used for short term, incidental contact if determined by testing to provide adequate worker protection.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Skin protection : Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing
- Respiratory protection : Use local exhaust ventilation or other engineering controls as necessary to control airborne vapour and mist.
Where concentrations in air may exceed the limits given in this section or when significant vapours are generated, use an approved air purifying respirator fitted with a gas and vapour cartridge.
Use a particulate pre-filter where operations generate significant mists or aerosols.
Recommended gas and vapour cartridge:
An organic vapor cartridge with dust/mist prefilter may be used.
In event of emergency or planned entry into unknown concentrations, a positive pressure, full-facepiece SCBA or supplied-air respirator should be used.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling. Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash hazard.

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The Personal Protective Equipment (PPE) recommendations provided above have been made in good faith based on typical expected conditions of use. PPE selection should always be completed in conjunction with a proper risk assessment and in accordance with a PPE management program.

Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: Liquid
Colour	: colourless
Odour	: amine-like
Flash point	: 68.9 °C, Method: ASTM D 93, Pensky-Martens closed cup
pH	: 11,(100 %)
Odour Threshold	: no data available
Melting point/freezing point	: MELTING POINT: -20 °C
Initial boiling point and boiling range	: 98.3 °C, Method: ASTM D 86
Evaporation rate	: no data available
Flammability (solid, gas)	: Not applicable.
Upper explosion limit	: no data available
Lower explosion limit	: no data available
Vapour pressure	: 19.6 mm Hg, (21.1 °C), ASTM D 5191,
Relative vapour density	: no data available
Relative density	: 1.02, (15.6 °C),
Density	: 8.5 lb/gal
Water solubility	: completely soluble
Solubility in other solvents	: no data available
Partition coefficient: n-octanol/water	: no data available
Auto-ignition temperature	: no data available
Thermal decomposition	: no data available
Viscosity, dynamic	: no data available
Viscosity, kinematic	: 11.6 mm ² /s (25 °C), Method: ASTM D 2983 4 mm ² /s (40 °C)
Molecular weight	: no data available
VOC	: no data available

Section: 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.

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Possibility of hazardous reactions	: No dangerous reaction known under conditions of normal use.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: Strong oxidizing agents Avoid contact with SO ₂ or acidic bisulfite products, which may react to form visible airborne amine salt particles. Certain amines in contact with nitrous acid, organic or inorganic nitrites or atmospheres with high nitrous oxide concentrations may produce N-nitrosamines, many of which are cancer-causing agents to laboratory animals.
Hazardous decomposition products	: In case of fire, hazardous decomposition products may be produced such as: Carbon oxides nitrogen oxides (NO _x) Hydrogen chloride

Section: 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

Potential Health Effects

Eyes	: Causes serious eye damage.
Skin	: Causes severe skin burns. May cause allergic skin reaction.
Ingestion	: Harmful if swallowed. Causes digestive tract burns.
Inhalation	: May cause nose, throat, and lung irritation.
Chronic Exposure	: May cause damage to organs through prolonged or repeated exposure.

Experience with human exposure

Eye contact	: Redness, Pain, Corrosion
Skin contact	: Redness, Pain, Irritation, Corrosion, Allergic reactions
Ingestion	: Corrosion, Abdominal pain
Inhalation	: Respiratory irritation, Cough

Toxicity

Product

Acute oral toxicity	: Acute toxicity estimate: 1,379 mg/kg
Acute inhalation toxicity	: Acute toxicity estimate: 5.43 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	: no data available

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Skin corrosion/irritation	: no data available
Serious eye damage/eye irritation	: no data available
Respiratory or skin sensitization	: Result: May cause an allergic skin reaction.
Carcinogenicity	: no data available
Reproductive effects	: No toxicity to reproduction
Germ cell mutagenicity	: Contains no ingredient listed as a mutagen
Teratogenicity	: no data available
STOT - single exposure	: no data available
STOT - repeated exposure	: May cause damage to organs through prolonged or repeated exposure.
Aspiration toxicity	: No aspiration toxicity classification

Section: 12. ECOLOGICAL INFORMATION

Toxicity

Environmental Effects	: Toxic to aquatic life.
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Components

Toxicity to fish	: Substituted alkylamine LC50: > 1.908 mg/l Exposure time: 96 h
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Components

Toxicity to daphnia and other aquatic invertebrates	: Substituted alkylamine LC50 : 20.352 mg/l Exposure time: 48 h
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Components

Toxicity to algae	: Substituted alkylamine EC50 : 1.145 mg/l Exposure time: 72 h
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Persistence and degradability

no data available

Mobility

no data available

Bioaccumulative potential

no data available

Other information

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no data available

Section: 13. DISPOSAL CONSIDERATIONS

The information presented only applies to the material as supplied. The classification or waste code may not apply if the material has been used or otherwise contaminated. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated at the time of disposal to determine the proper waste identification and disposal methods in compliance with applicable regulations.

- Disposal methods : The product should not be allowed to enter drains, water courses or the soil. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.
- Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

Land transport (DOT)

- Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
Technical name(s) : Substituted alkylamine
UN/ID No. : UN 2735
Transport hazard class(es) : 8
Packing group : III

Air transport (IATA)

- Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
Technical name(s) : Substituted alkylamine
UN/ID No. : UN 2735
Transport hazard class(es) : 8
Packing group : III

Sea transport (IMDG/IMO)

- Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
Technical name(s) : Substituted alkylamine
UN/ID No. : UN 2735
Transport hazard class(es) : 8
Packing group : III

- *Marine pollutant : Quaternary ammonium compound 1

* Note: This product is regulated as a Marine Pollutant when shipped by Rail or Highway (in bulk quantities), and when shipped by water in all quantities.

Section: 15. REGULATORY INFORMATION

- TSCA list : No substances are subject to a Significant New Use Rule.

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No substances are subject to TSCA 12(b) export notification requirements.

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Monomethylamine	74-89-5	100	63131

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitisation
Specific target organ toxicity (single or repeated exposure)

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

INTERNATIONAL CHEMICAL CONTROL LAWS :

United States TSCA Inventory

The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

Australia. Australian Industrial Chemicals Introduction Scheme (AICIS)

All substances in this product comply with the Australian Industrial Chemicals Introduction Scheme (AICIS)

Canadian Domestic Substances List (DSL)

The substance(s) in this preparation are included in or exempted from the Domestic Substance List (DSL).

Japan. ENCS - Existing and New Chemical Substances Inventory

All substances in this product comply with the Law Regulating the Manufacture and Importation Of Chemical Substances and are listed on the Existing and New Chemical Substances list (ENCS).

Korea. Korean Existing Chemicals Inventory (KECI)

All substances in this product comply with the Chemical Control Act (CCA) and are listed on the Existing Chemicals List (ECL)

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Philippines Inventory of Chemicals and Chemical Substances (PICCS)

All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippines Inventory of Chemicals & Chemical Substances (PICCS).

China Inventory of Existing Chemical Substances

All substances in this product comply with the Provisions on the Environmental Administration of New Chemical Substances and are listed on or exempt from the Inventory of Existing Chemical Substances China (IECSC).

Taiwan Chemical Substance Inventory

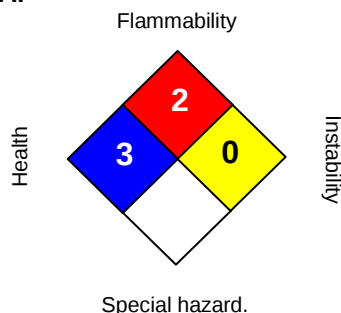
All substances in this product comply with the Taiwan Existing Chemical Substances Inventory (ECSI).

New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand

All substances in this product comply with the Hazardous Substances and New Organisms (HSNO) Act 1996, and are listed on or are exempt from the New Zealand Inventory of Chemicals.

Section: 16. OTHER INFORMATION

NFPA:



HMIS III:

HEALTH	3*
FLAMMABILITY	2
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

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Version Number : 1.8
Prepared By : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.